

Work Order ID 77747

77747

Page 1

December-21-11 7:40:18 AM

Item ID: D350-567-113 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Replacement Window, Extra Large
 Start Date: 12/21/11 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 12/21/11 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								

100 DOCUMENT CONTROL *hale only* 0.00
100
 DC Memo *SW* 0.00
 Document Control Photocopy bluefile & type labels per PPPD350-567-113 CHG003 *8 11/2/29* *CK per MTS 11/2/21*

110 Packaging 0.00
110
 Packaging Memo 0.00
 Packaging Pick Packing Kit
 ENSURE DT 8439 TEMPLATE IS INCLUDED *11/2/29* *(4)*

120 QC4- 100% Inspect kits for completeness 0.00
120
 QC Memo 0.00
 Quality Control *8 11/2/29* *(4)*

Work Order ID 77747

December-21-11 7:40:18 AM

77747

Page 2

Item ID: D350-567-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window, Extra Large

Start Date: 12/21/11 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/21/11 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-567-113								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

PPD77655

11/12/02 (4)

CK 12/01/02

M.L.J 11/12/29 (4)

Picklist Print

December-21-11 7:40:17 AM

Page 1

Work Order ID: 77747

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 12/21/11

Required Date: 12/21/11

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
212-12 Receptacles		Purchased	No			110	Each	94.0000	12	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		94							
				119921		94							
2600-6 Camlock Stud		Purchased	No			110	Each	110.0000	12	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		110							
				118611		1							
				118852		9							
				119895		100							
2600-LW Camloc Retaining Washer		Purchased	No			110	Each	186.0000	12	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		186							
				118386		11							
				119510		75							
				119895		100							
AN526C832R9 Screw		Purchased	No			110	Each	432.0000	21	84			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		432							
				118983		350							
				119756		82							
AN960JD8 Washer	NAS1149DN832J	Purchased	No			110	Each	0.0000	42	168			

M119614 11/12/11 (40)

Picklist Print

December-21-11 7:40:17 AM

Page 2

Work Order ID: 77747

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 12/21/11

Required Date: 12/21/11

Start Qty: 4.00

Required Qty: 4.00

D2463 Manufactured No

Seal

1x (D2463-0860-as-per-dwg) CUT TO 86.00"

Location

110 f

290.2750

7.166

38.172632

ST404

Loc Qty

Loc Code

290.275

290.275

72232

D3290-041

Replacement Window Assembly

Manufactured No

Location

110 Each 2.0000

Loc Qty

Loc Code

ST219

2

65144

1

73455

1

FG-778150-550-ROL

77819oz Glass 50"x125yd

2sq yards

Purchased No

Location

110 sf 3,592.2310

Loc Qty

Loc Code

CA

3592.231

104845

3

108932

18

111166

392

113905

563

117602

866.231

119099

1750

MS20426AD35

Rivet

Purchased No

Location

110 Each 12,910.000

Loc Qty

Loc Code

ST316

12910

4179

1096

4444

5654

4533

6160

December-21-11 7:40:17 AM

Shop Packet Print

Page 2

Picklist Print

December-21-11 7:40:17 AM

Page 3

Work Order ID: 77747

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 12/21/11

Required Date: 12/21/11

Start Qty: 4.00

Required Qty: 4.00

MS21042L08

Purchased

No

110

Each

71.0000

21

84

Nut

Location

Loc Qty

Loc Code

ST300

2

119758

2

ST301

69

119901

69

11/21/21 11
m20052 22
sp

REFERENCE ONLY

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 08.07.08